	ABLE STAN	DARD							
		DANOE	-55 ° <b>C TO</b> +85	$-\mathbf{O}(1)$	STORAGE	DANOE	-40 °C T0	+60 °C <sup>(2)</sup>	
	TEMPERATURE RANGE		1		TEMPERATURE RANGE STORAGE				
	HUMIDITY RAN	GE	85 % MAX (3) HUM		UMIDITY RA		5 % TO 85 % <sup>(2)</sup>		
	VOLTA	GE	200 V AC		APPLICABL	PPLICABLE CABLE			
CURREN		NT	IT 1 A		INSULA	INSULATION			
			SPEC	IFICATIO	NS				
	ΓEM		TEST METHOD			RE	QUIREMENTS	Q	T AT
CONSTRUCT		•							
			VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			×
MARKING			ED VISUALLY.					×	×
CONTACT RESI			(DC OR 1000 Hz)		15 mC	XAM C		×	
INSULATION RESISTANCE		100 mA (DC OR 1000 Hz). 500 V DC.				15 mΩ MAX . 1000 MΩ MIN.			· — · —
VOLTAGE PROOF		650 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.			` :
MECHANIC	AL CHARACT	FRISTI	CS						
CONTACT INSERTION AND 🗆 0.			$.5 \pm 0.002$ mm BY STEEL GAUGE.			INSERTION FORCE : 2.45 N MAX.			: –
EXTRACTION FORCES MECHANICAL OPERATION		100 TIMES INSERTIONS AND EXTRACTIONS.				EXTRACTION FORCE: 0.24 N MIN.			
WECHANICAL OPERATION					2) NO D	<ol> <li>CONTACT RESISTANCE: 20 mΩ MAX.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>			
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE :				<ol> <li>NO ELECTRICAL DISCONTINUITY OF 1 μs.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>			- 1
		0.75 mm, 2 h IN 3 DIRECTIONS. 490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms							: _
		FOR 3 T	IMES IN 3 DIRECTIONS.						
	ENTAL CHAF								
(STEADY STATE)		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			2) INSU	1) CONTACT RESISTANCE:       20 mΩ MAX.         2) INSULATION RESISTANCE:1000 MΩ MIN.         3) NO DAMAGE.       CRACK AND LOOSENESS OF			
RAPID CHANGE OF FEMPERATURE		$\begin{array}{c} -55 \rightarrow +5 \text{ TO } +35 \rightarrow +85 \rightarrow +5 \text{ TO } +35 \text{ °C} \\ \text{TIME} \\ 30 \rightarrow 10 \text{ TO } 15 \rightarrow 30 \rightarrow 10 \text{ TO } 15 \text{ min.} \\ \text{UNDER} \end{array}$			PART	· ···· ··· <b>_</b> , ···		×	
L		5	CYCLES.						
CORROSION SALT MIST			EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			1) CONTACT RESISTANCE:20 mΩ MAX. 2) NO HEAVY CORROSION.			: –
SULPHUR DIOXIDE		(TEST S	EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA 39)						
RESISTANCE TO F SOLDERING HEAT			REFLOW SOLDERING :250 °C MAX, 220 °C MIN, FOR 60 s MAX			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			:   -
5			SOLDERING IRONS : 360°C FOR 5 s MAX.					×	: –
SOLDERABILITY			D AT SOLDER TEMPERATURE, ERSION DURATION, 3 s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.			×	:   -	
CUINT	·	DESCRIPTI	ON OF REVISIONS	nF	ESIGNED		СНЕСКЕЛ		DATE
COUNT	-	DESCRIPTI	ON OF REVISIONS	DE	ESIGNED		CHECKED		DATE
		DESCRIPTI	ON OF REVISIONS	DE	ESIGNED	APPROVE	I		DATE 07. 16
REMARK (1) TEMPER	RATURE RISE INC	LUDED WHEN	ENERGIZED.	DE	ESIGNED	APPROVE	D HS. OKAWA	15.	
CEMARK (1) TEMPEI (2) THIS S FOR TH	RATURE RISE INC STORAGE INDICAT HE UNUSED PRODU	LUDED WHEN		DE	ESIGNED		D HS. OKAWA D HT. YAMAGUCHI	15. 15.	07. 16
C (1) TEMPER (1) TEMPER (2) THIS S FOR TH (3) NO COI	RATURE RISE INC STORAGE INDICAT	LUDED WHEN ES A LONG- CT BEFORE	I ENERGIZED. TERM STORAGE STATE THE BOARD MOUNTED.	DE	ESIGNED	CHECKE	D HS. OKAWA D HT. YAMAGUCHI	15. 15. 15.	07. 16 07. 16 07. 16
CI TEMPER (1) TEMPER (2) THIS S FOR TH (3) NO CO Unless otherw	RATURE RISE INC STORAGE INDICAT HE UNUSED PRODU NDENSATION.	LUDED WHEN ES A LONG- CT BEFORE refer to	I ENERGIZED. TERM STORAGE STATE THE BOARD MOUNTED. IEC-60512.	DE licable	ESIGNED	CHECKED DESIGNE DRAWN	D HS. OKAWA D HT. YAMAGUCHI D MT. ITANO	15. 15. 15. 15.	07. 16 07. 16 07. 16 07. 16
CI TEMPER (1) TEMPER (2) THIS S FOR TI (3) NO COI Unless otherw Note QT : QU	RATURE RISE INC STORAGE INDICAT HE UNUSED PRODU NDENSATION. wise specified, ualification	LUDED WHEN ES A LONG- CT BEFORE refer to Test A	I ENERGIZED. TERM STORAGE STATE THE BOARD MOUNTED. IEC-60512.	licable	-	CHECKED DESIGNE DRAWN	D HS. OKAWA D HT. YAMAGUCHI D MT. ITANO MT. ITANO	15. 15. 15. 15. 25-71-2	07. 16 07. 16 07. 16 07. 16

FORM HD0011-2-1